



TECHNICAL DATA SHEET

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MIL-PRF-22750F #24410 Semi-
Gloss Green HI-SOLIDS
(MPI #98)
LOW VOC EPOXY COATING

PRODUCT DESCRIPTION:

A two-component, hi-solids epoxy coating for spray and brush applications, furnished in a packaged kit and suitable for use under air pollution regulations. Formulated for the protection against solvents and chemicals on interior and exterior surfaces. It is low "VOC" and lead/chromate free.

TYPICAL PROPERTIES:

- (1). **COLORS**..... All Fed.Std 595 Colors
- (2). **SHELF LIFE**..... 1 Year From Date of Mfg
- (3). **DRYING TIME:**
Set-To-Touch..... Within 1 Hour
Dry Hard..... Within 7 Hours
- (4). **Thinner**..... MIL-T-81772B Ty.II
- (5). **Gloss Values:**
Gloss..... 90 minimum
Semi-Gloss..... 15 - 30
Camouflage..... 5 maximum
- (6). **VISCOSITY:** (after thinning)
#4 Ford Cup..... Max 50 seconds (admixed material)
- (7). **VOLATILE ORGANIC COMPOUNDS:**
Max "VOC"..... 340 grams/liter (2.8 pounds/gallon)

APPLICATION AND REDUCTION:

Each of the two components should be thoroughly mixed separately. Shake Component A on a mechanical shaker for 10-15 minutes so that all pigments are dispersed. Component B is then slowly poured into Component A with constant stirring until a three-to-one ratio by volume is achieved. Reduce the admixed material approximately one pint per gallon with MIL-T-81772B TY.II Thinner to achieve a viscosity of 16-18 seconds in a #4 Ford Cup or for proper atomization. Mix thoroughly and allow to stand one hour before using. Apply a mist coat and allow to dry 30 minutes. Apply a second coat to a total dry film thickness of 1.4 to 1.8 mils. It is normally applied over MIL-PRF-23377G.